

Duplicate

Work Order ID 73332



Page 1

Sunday, September 18, 2011 8:11:23 PM

Item ID: D3917-3

Accept



Setup Start



Revision ID:

Stop



Item Name: Washer

Start Date: 9/1/2011 Start Qty: 40.00



Cust Item ID:

Required Date: 9/15/2011 Req'd Qty: 40.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3917	A								

100

0.00



Hardinge

Hardinge CNC Lathe Small

Memo

TURN AS PER FOLIO FA876 & DWG

FOLIO REV: AA

DWG REV: A

0.00

gmh 11/09/19

46 0

DEBURR

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Quality Control

Memo

0.00

gmh 11/09/19

46 0

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Page 2

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Cust Item ID:

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Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC8- Inspect parts - second check

0.00

SL 11-09-19



QC

Memo

0.00

Quality Control

130

Identify as per dwg & Stock Location: 92

0.00



Packaging

Memo

0.00

Packaging

11/9/19 SL (46)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/9/20 SL

11-09-20 (46)

Picklist Print

Sunday, September 18, 2011 8:11:19 PM

Page 1

Work Order ID: 73332

Parent Item: D3917-3

Parent Item Name: Washer



Start Date: 9/1/2011

Required Date: 9/15/2011

Start Qty: 40.00

Required Qty: 40.00

Comments: Ipp Rev:A New Issue 09-12-02 JLM Verified by:DD
per dwg REV.A DD 10.02.22 verified by:EC IPP Rev:B as

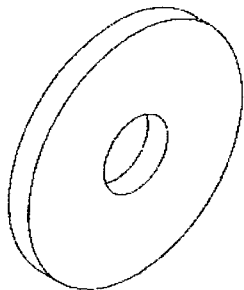
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MDELRRINR0.750		Purchased		No		100	f	88.9980	0.02	0.842105			

Delrin Round Bar 0.75"

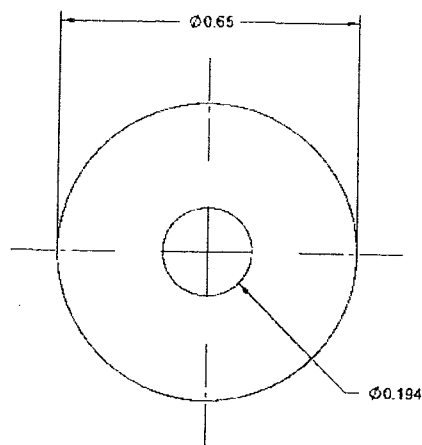
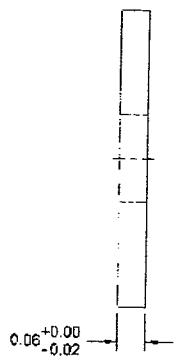
<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT055	88.998	
115472	7.5	
116183	2.4	
117273	9.958	
117322	0.94	
118066	20.2	
118392	48	

87

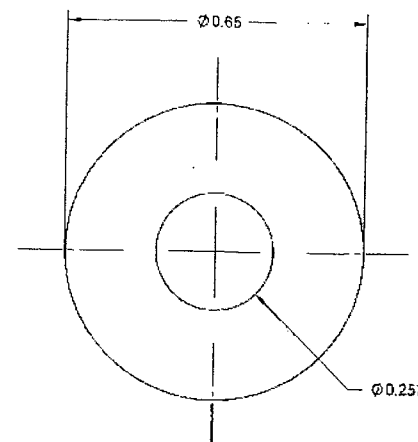
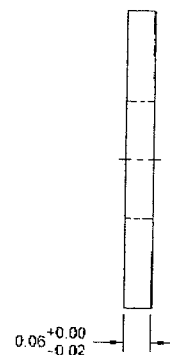
am Rul 09/19



ISO VIEW



D3917-1 WASHER



D3917-3 WASHER

info 3333

RELEASED
2010-02-16

NOTES:

- 1) MATERIAL: DELRIN II 150E OR ACETRON GP ACETAL, COLOR BLACK
REF DART SPEC M-DELRIN-R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: < 0.01 lbs

A		NEW ISSUE		DESCRIPTION		DATE	BY
REV.							
DESIGN	AJS			DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWN	AJS						
CHECKED				DRAWING NO.			
MFG. APPR.				D3917			
APPROVED				TITLE			
DE APPR.				WASHER (350 BASKET)			
DATE	10.01.29						